



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3672-3

Job Sheet 199446



Part No: D3672-3

Job Qty: 500 pcs

Part Name: Washer, Phenolic



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/22/19

Job Tracking No:

Due Date: 9/23/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 07-09-09 JLM Verified By:EC IPP Rev:B ECN 1056 07-11-13 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	DAS 500 13 pcs AUG 23 2019 9:30 PO 413044329	9/23/19	9/23/19	0.00	0.00	Purchasing - 1	✓	he OCT 03 2019
						1500	Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive -	500 pcs	9/23/19	9/23/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B	he	OCT 03 2019
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Container No: S219430

Part: D3672-3

Job No: 199446

Serial No/Batch: S219430

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/03/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/22/19 2:52 PM Dart.Lavoie.Chantal

					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					120	QC 6
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
130	Packaging 3-1 - Stock - B4B	500 pcs	9/23/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Plex 8/22/19 2:52 PM Dart.Lavoie.Chantal	

DAS
81
9-89

OCT 03 2019

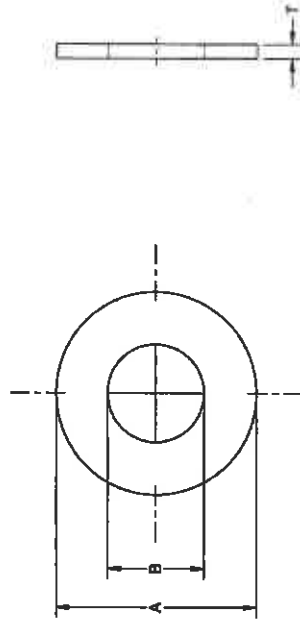
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC 51047
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	500 pcs	9/23/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS 21 OCT 04 2019
				QC 21 - SA - 53	9-09
				Broussard	
Part Op 100 - (Purchasing) Issue P/O: _____ Purchase Part Number: MM .500 OD X .267 ID X.031 +/- .002 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached 120 - (QC6- All purchased or subcontracted products) 130 - (Identify as per dwg & Stock Location: _____) LOCATION : FP001 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3672-3P	Washer	500 pcs (1 ea)	100-Purchasing	5219424	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	D3672-3P	500	0	0	
Part Specifications					
Specifications could not be found.					

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SPECIFICATION CONTROL DRAWING

DART PIN	A (IN)	B (IN)	T (IN)	SUPPLIER P/N	REPLACES
D3672-1	0.437	0.210	0.031	MM.43700 X .210ID X .031 +-.002 PHENOLIC FLAT WASHER	NAS1515H3L
D3672-3	0.500	0.267	0.031	MM.50000 X .267ID X .031 +-.002 PHENOLIC FLAT WASHER	NAS1515H4L
D3672-5	0.562	0.326	0.063	MM.56200 X .326ID X .062 +-.002 PHENOLIC FLAT WASHER	NAS1515H5
D3672-7	0.562	0.326	0.031	MM.56200 X .326ID X .031 +-.002 PHENOLIC FLAT WASHER	NAS1515H6L
D3672-9	0.625	0.390	0.031	MM.62500 X .390ID X .031 +-.002 PHENOLIC FLAT WASHER	NAS1515H6L
D3672-11	0.750	0.453	0.031	MM.75000 X .453ID X .031 +-.002 PHENOLIC FLAT WASHER	NAS1515H7L
D3672-13	0.875	0.515	0.031	MM.87500 X .515ID X .031 +-.002 PHENOLIC FLAT WASHER	NAS1515H8L
D3672-15	0.437	0.210	0.063	MM.43700 X .210ID X .063 +-.002 PHENOLIC FLAT WASHER	NAS1515H3
D3672-17	0.500	0.267	0.063	MM.50000 X .267ID X .063 +-.002 PHENOLIC FLAT WASHER	NAS1515H4
D3672-19	0.575	0.515	0.063	MM.57500 X .515ID X .063 +-.002 PHENOLIC FLAT WASHER	NAS1515H8

NOTES:
 1) MATERIAL: PHENOLIC. PURCHASE HASKINS INDUSTRIAL INC. PIN PER TABLE (IN QUANTITIES OF 1000)
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: NONE
 7) WEIGHT: LESS THAN 0.01 lbs



D3672-X PHENOLIC WASHER

RELEASED

2016 JUN 22 9
ECU 16-641

APPROVED

D	ADD -19-177-19	MB	18.05.26
C	REDRAW, ADD -13 (ZN AS-1), PAR 09-038	CP	08.11.04
B	ADD -07-746-11	DC	07.10.08
A	NEW ISSUE	DC	07.08.28
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	MB	
DRAWN	MB		
CHECKED	ALB		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DS		
DATE	16.05.26		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. D3672			
REV. D SHEET 1 OF 1			
TITLE PHENOLIC WASHER			
SCALE NTS			
APPROVED BY: DART AEROSPACE LTD FOR THE DIRECTOR OF PURCHASES OR CORRESPONDENCE TO DART AEROSPACE LTD 160 1601 DART AEROSPACE LTD 1601 DART AEROSPACE LTD 1601 DART AEROSPACE LTD 1601			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044329



Supplier: HAS002-VC
Haskins Industrial
5-52 Antares Drive
Nepean
ON
K2E 7Z1 Canada
Phone: 613 723 8800
Fax: 613 723 8806

PO No: POHB044329

PO Date: 8/23/19

Due Date: 9/23/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

RECEIVED
AUG 23 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199446	D3672-3P			Washer Various STC's As per Dwg D3672 Rev. D	Firmed		9/23/19	500 pcs	0 pcs	500 pcs	\$0.67/pcs	\$335.00

X500

DR

OCT 3 2019

Grand Total: \$335.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

None Provide D.P

Plex 8/23/19 9:06 AM Dart.Lavoie.Chantal

HASKINS INDUSTRIAL INC.
5-52 ANTARES DRIVE

*** B A C K O R D E R ***

Order # 1272522.00

NEPEAN, ONTARIO K2E 7Z1
TEL (613)723-8800 FAX (613)723-8806

Order Date 08/26/19

Page 1 of 1

Sold To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Ship To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Cust Phone #	Warehouse	F.O.B.	Taken By
	OTTAWA	DESTY	Sylvie 613-723-880

Cust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Terms
05168	POHB044329	08/27/19	1272522.00	PL	DICOM	NET 30

Ln#	Bin #	Order UM	Ship	B/O Product	Description
-----	-------	----------	------	-------------	-------------

1		500 EA	500	1X1 Q#648592	0.500+/- .007X0.267 +/- .007X.031+/- .003
PART # D3672-3 - PHENOLIC WASHER					
2		1 EA	1	FREIGHTIN	FREIGHT CHARGE
TO BE DETERMINED				FRAIS D'EXPEDITION	

PLEASE NOTE:

1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
CL= QTY NOT SHIPPED WAS CANCELLED
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL PACK DATE 10/01/19
Printed on 2019-10-01 at 11:50